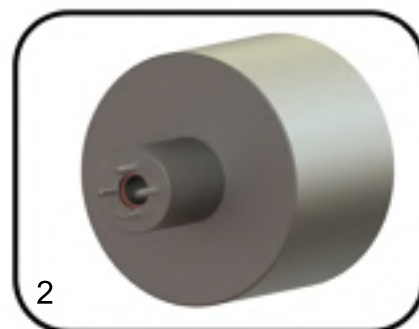
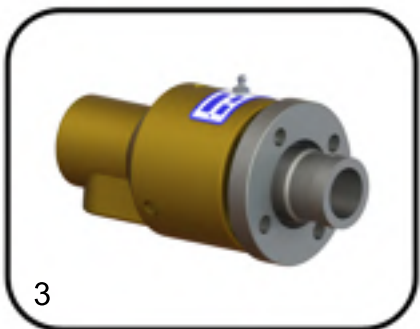


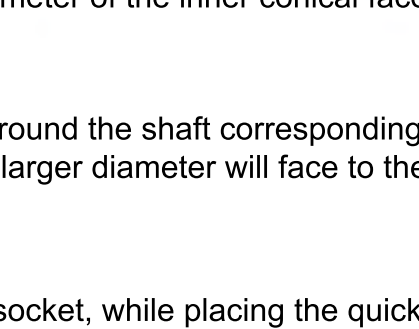
1. Clean machine bore surface before assembling.



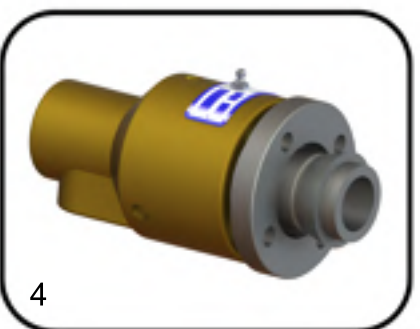
2. First of all, place the copper gasket into the bore of the cylinder.



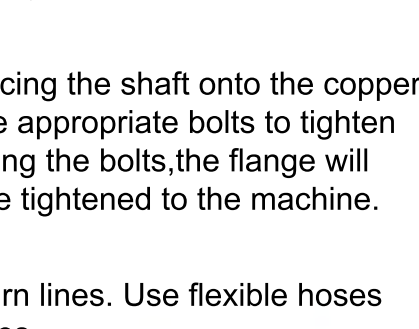
3. Place the quick release flange on to the shaft in a position that the larger diameter of the inner conical face will face to the cylinder.



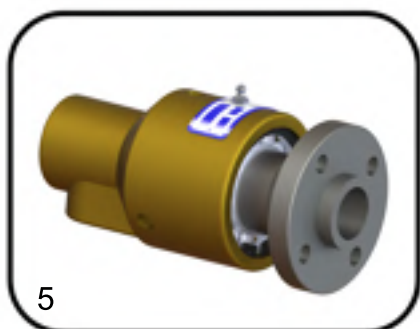
4. Place the split rings into the socket around the shaft correspondingly in a position that split ring face with the larger diameter will face to the cylinder.



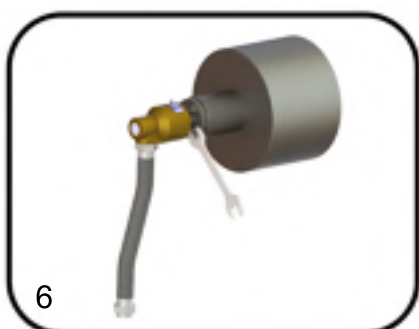
5. Hold the split rings in position in the socket, while placing the quick release flange onto the split rings to the cylinder.



6. Assemble joint to the machine by placing the shaft onto the copper gasket in the socket of the cylinder. Use appropriate bolts to tighten the flange to the cylinder. While tightening the bolts, the flange will move to the cylinder and the joint will be tightened to the machine.



7. Connect hoses to the supply and return lines. Use flexible hoses and never install joint directly to the pipes.



8. After assembly; control rotation of joint. If any noise, wobble, vibration, knocking or noise show up or if any eccentricity seems; disassemble the joint from the machine and assemble it again.