



900P SERIES INSTALLATION, OPERATION AND MAINTENANCE INSTRUCTIONS



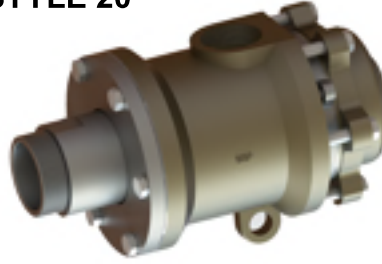
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Rev No: 0

SIZE	MODEL
1/2"	905P
3/4"	907P
1"	910P
1 1/4"	912P
1 1/2"	915P
2"	920P
2 1/2"	925P
3"	930P
3 1/2"	935P
4"	940P
5"	950P

STYLE 20



STYLE 30



WARNING

Unless specified; ROTOFLUID rotary joints must not be used with Hydrocarbons or Flammable Mediums. Leaking may result explosion or fire.

Medium: Steam, Hot Oil, Water

Max. Steam Pressure: 17 bar (250 psi)

Max. Hot Oil Pressure: 10 bar (150 psi)

Max. Temperature: 200°C (392°F) (900R Series)
315°C (600°F) (900R-H Series)

Max. Speed: 100 RPM

- Do not work with max. pressure at max. speed.
- All ROTOFLUID products are leakage tested before shipment. Disassembling or dismantling the joint invalidates the warranty.
- Operator should not make any modification or attachments and retrofitting of the rotary joint without manufacturers' consent is prohibited.
- It is important to use correct hand of rotary connection thread to ensure the Rotary Joint will not unscrew. If shaft rotates forward & reverse; flanged connection is recommended.
- ROTOFLUID Rotary Joints may only be installed by personel who have experience and knowledge about rotary joints and plumbing systems.
- For safe operation only use genuine ROTOFLUID parts.
- For safe operation only use hoses which are appropriate for the media.
- Follow engineering specifications of the machine builder.
- 900P Series Rotary Joints are designed to work with the interpassing medium. Do not run dry very long time. If application needs dry running, please consult factory.
- 900P Series shafts have a seal wear indicator which show up when the seal ring is worn %75.

INSTALLATION

- Do not connect Rotary Joint directly to piping. Rotary Joints are designed to float with the flexible hoses.
- Install hose with curve in direction of rotation.
- 900P Series Rotary Joints are shipped with different end caps according to application styles; single flow, dual flow s type or dual flow rsp type.
- Always flood the Rotary Joint and purge any entrapped air in the system before operating the machine to improve joint performance and longer joint life.
- 900P Series Rotary Joints are equipped with carbon seals. Because of the seal wear, shaft is pushed out of the housing by the spring force and the length of the joint will increase which must be allowed by the design of the machine or system.

1. First hold the housing of the joint with a bench vise. Do not clamp too tightly, it will damage housing or bearings.



2. Apply sealant or teflon tape to the thread of the inlet hose and assemble it to the housing inlet.



3. Hold the end cap of the joint with the bench vise. Do not clamp too tightly, it will damage end cap.



4. Apply sealant or teflon tape to the thread of the outlet hose and assemble it to the end cap.



5. Clean machine bore surface before assembling.

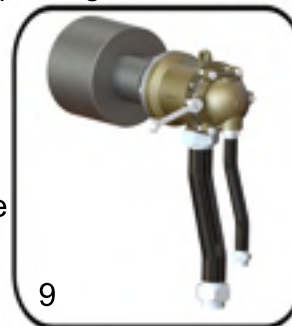
6. As the internal siphon pipe is with the machine; first apply grease around the surface of the siphon pipe nose.

7. Apply sealant or teflon tape to the thread of the shaft, place the joint around the siphon pipe and install the joint to the machine. When installing, pay attention not to install eccentrically. Also be careful not to damage internal parts and siphon pipe packing.



8. If the joint shaft is quick release; put a new copper washer on the bore of the roll, assemble qr flange onto the shaft, place split rings onto the socket around the shaft correspondingly, place qr flange onto the split wedges and fix the flange to the bore of the roll with appropriate bolts.

9. Place a new copper gasket onto the assembly plate and assemble the end cap onto the copper gasket. Fix the end cap to the housing with appropriate bolts.



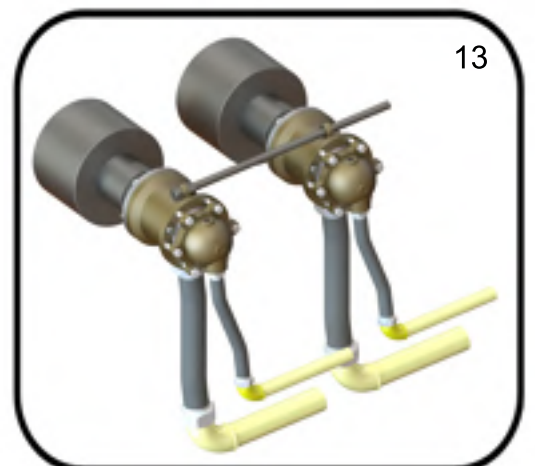
10. Connect hoses to the supply and return lines. Use flexible hoses and never install joint directly to the pipes.



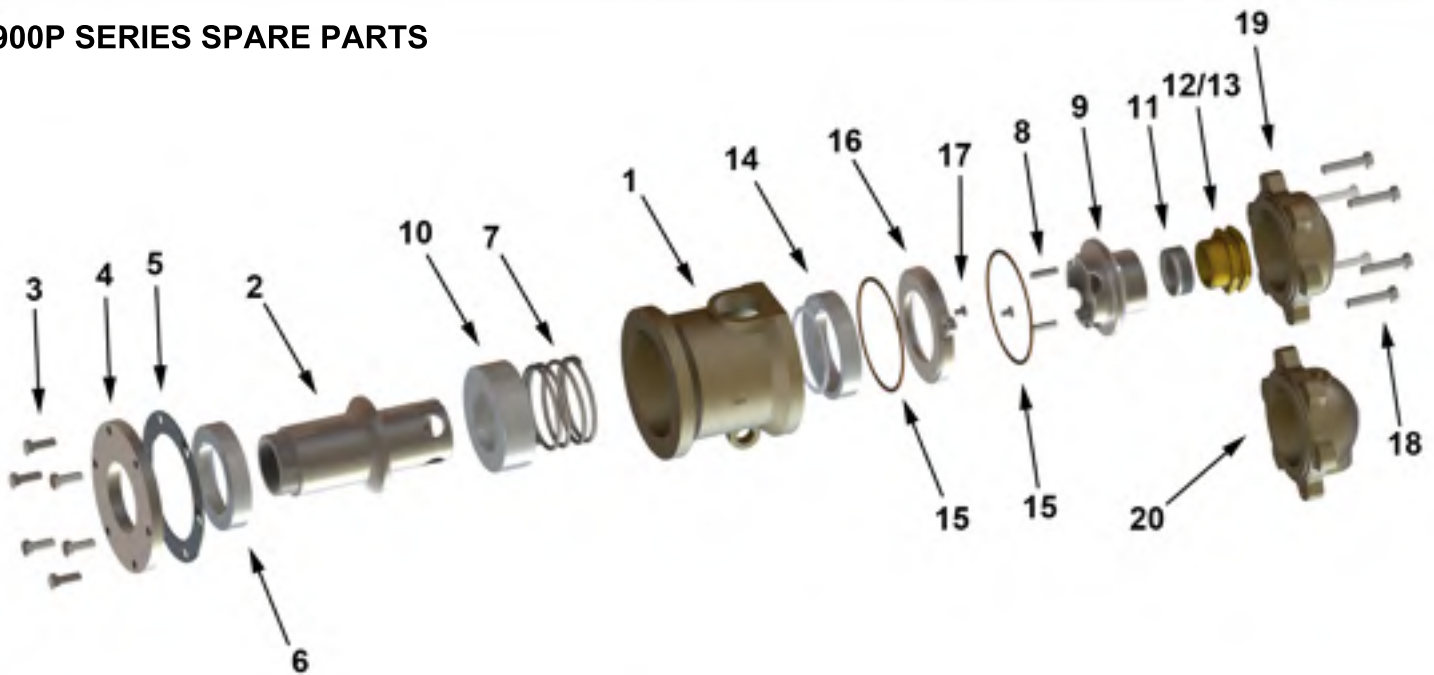
11. After assembly; control rotation of joint. If any noise, wobble, vibration, knocking or noise show up or if any eccentricity seems; disassemble the joint from the machine and assemble it again.

12. All 900P Series housings have an anti rotation lug on the housing which is used to stop the housing from rotation.

13. Install the anti rotation rod into the hole on the lug on the housing. Never tie more than 2 joints with a single rod. Fix the rod to one of the holes of the joints and leave the rod to float.



900P SERIES SPARE PARTS



NO	PART NAME	QTY
1	HOUSING	1
2	SHAFT	1
3	BOLTS	n
4	FRONT HOUSING FLANGE	1
5	HOUSING GASKET	1
6	SEAL RING	1
7	SPRING	1
8	WEDGES	2
9	THRUST COLLAR	1
10	GRAPHITE BEARING	1

NO	PART NAME	QTY
11	SIPHON PACKING	n
12	PACKING GLAND	1
13	LOCK NUT	1
14	SEAL RING	1
15	HOUSING GASKET	1
16	ASSEMBLY FLANGE	1
17	SCREWS	2
18	BOLTS	n
19	END CAP - STYLE 20	1
20	END CAP - STYLE 30	1

n: changes according to size of the rotary joints

SPARE PARTS SET

- (5) Housing Gasket
- (6) Seal Ring
- (7) Spring
- (10) Graphite Bearing
- (11) Siphon Packing
- (14) Seal Ring
- (15) Housing Gasket

Repair kits are available for 900P Series and can be supplied by ROTOFLUID.

If you don't want to repair your rotary joints, ROTOFLUID will disassemble the joints, clean and replace worn out parts and all sealing test will be made and joints will be shipped as good as a new joint.